

PROKRAFT BOTTLE STOPPER INSTRUCTIONS

1] Remove stopper/s from pack and unscrew the wood insert from the top of the stopper, this and the Prokraft mandrel (if supplied) are the only parts that need to be used in the workshop (Fig1). Leave the chrome stopper and connecting thread in a clean dust-free area.



Fig 1 Wood insert, locking nut & mandrel

2] Mount Prokraft mandrel into standard 3 or 4 jaw lathe chuck and secure with the thread approximately 20mm from the chuck (Fig 2). Screw on the locking nut.



Fig 2

3] Take your wood blank and drill a 10mm hole in one end (approx. 16mm deep), put the wood insert onto the hole and secure using an 8mm hex key (not supplied) (Fig 3 &4). You may wish to countersink the top of the hole to ensure the insert is below the end of the wood, this process is optional.



Fig 3



Fig 4

4] Screw your wood blank onto the mandrel and using a spanner tighten the wood blank against the locking nut - your blank is now ready to turn. Your work piece can be moved up and down the mandrel as required giving access to the bottom of the work piece if required. Fig 5 & 6



Fig 5



Fig 6

5] Once turned your wood blank can be removed for embellishment / carving etc. and provided you have not moved your mandrel can be returned to the lathe with little if any movement of the piece for finishing.

6] Once finished screw your turned top onto the chrome stopper and tighten by hand - job done!



7] In the event of an error in the turning or discovery of a poor quality wood blank all parts of the Prokraft kit can be re-used by reversing the process and re-starting.