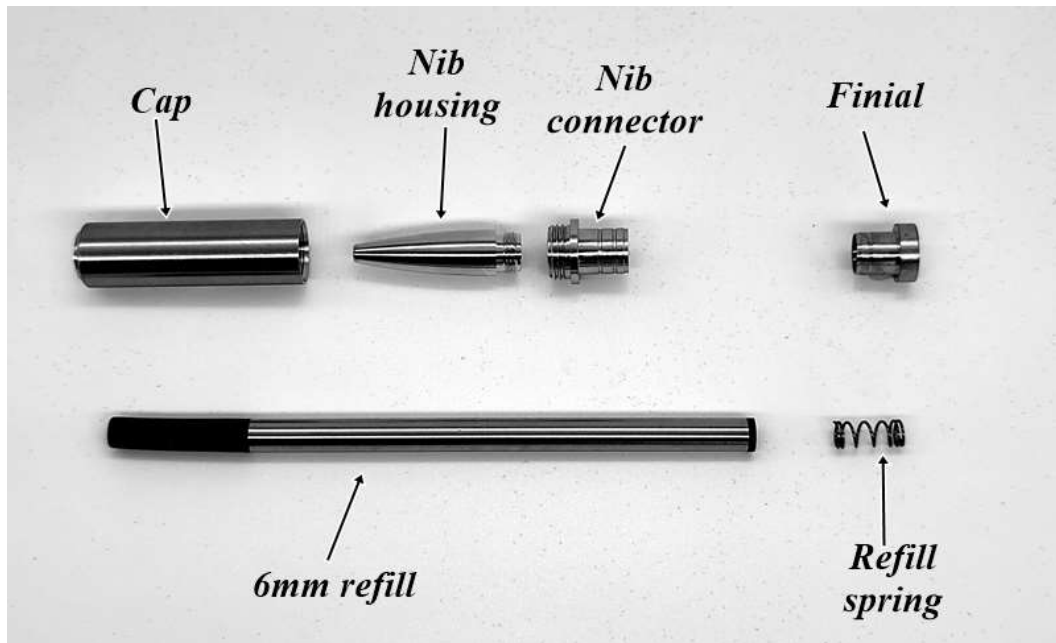




Solid Brass Tubeless Pen Kits - Fitting Guide

Product codes: SBTE

Tools required: 7.0mm, 8.0mm & 8.5mm drill bit



Please read this guide fully before attempting to make your pen

The Prokraft SBTE solid brass pen kit is designed to be finished without the use of a pen tube and is referred to as tubeless.

The minimum blank length required is 80mm – this can be extended as required provided the distance drilled from the nib end is no greater than 80mm.

The drilling sizes are 8.5mm for the nib connector and 8.0mm for the finial and 7.0mm for the centre section to accommodate the refill

Once your blank is drilled to the correct size it can be mounted between centres on a lathe and finished. There are no bushings and the kit does not require a mandrel for completion.

The ends should be finished to 12mm at the nib end and 11mm at the finial end.

Once your blank is completed the brass nib connector and finial require gluing in place – we recommend using an opened out paper clip to spread a small amount of glue onto the required parts. This method reduces excess glue where it is not needed.

Once the parts are dry drop the refill spring into the finial end of the pen and then drop in the refill, finally screw on the nib housing and lastly the pen cap.

Your pen is then ready for use. Please note these kits require a 6mm refill (usually metal body) and larger refills such as Schmidt F888 will not fit.

The pen kit is usually supplied with the nib connector, nib housing and cap pre-assembled

We hope you enjoy making the kit.

