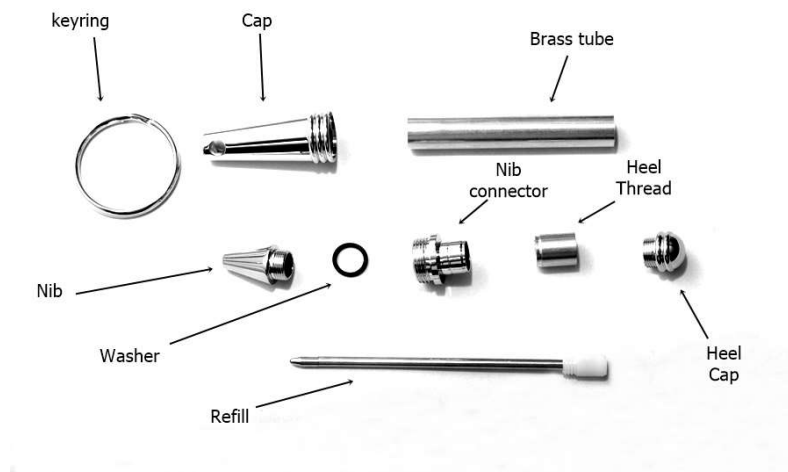




PKR AKK – Keychain Pen Kits – Fitting & assembly Guide

To complete the Prokraft premium keyring pen kit you will require the following:

Suitable blank 47mm long + extra for trimming
8mm drill bit
Bushing set (AKK BSH)
Glue & finishing products



1] Using a medium grit abrasive paper roughen the surface of the brass pen tube and glue into your chosen blank, trim to the length of the brass tube.

2] The blank can be mounted between centres (dead centre at headstock live centre at tailstock) or on a standard pen mandrel between the 2 bushings, the large bushing is for the cap end, the small one for the heel.

3] Turn and finish / polish the pen blank as required

ASSEMBLY:

4] Press the nib connector into the wider part of the finished blank until a good fit is achieved

5] Press the brass heel thread into the narrow end of the body – there is a rebate to help with locating it to make sure it is the correct way round

6] Screw on the nib section and then fit the small black washer into the rebate on the nib connector

7] Insert the refill and screw into place (a screwdriver can be used), screw the heel cap on – make sure this is as tight as you can get it so it does not come loose.

8] Attach the keyring to the cap and then screw the assembly over the nib, there is another small washer to fit on the end cap to reduce the risk of the part rattling loose. The kit is now finished and ready to attach to your keys

We recommend the parts are screwed on as tightly as possible and re-tightened regularly to ensure they remain secure every.

Alternatively the heel cap can be permanently fixed with glue and the refill changed by unscrewing the nib section, pulling out the refill and pushing in a replacement.

See our video here: <https://youtu.be/wFf-x4idwKQ>