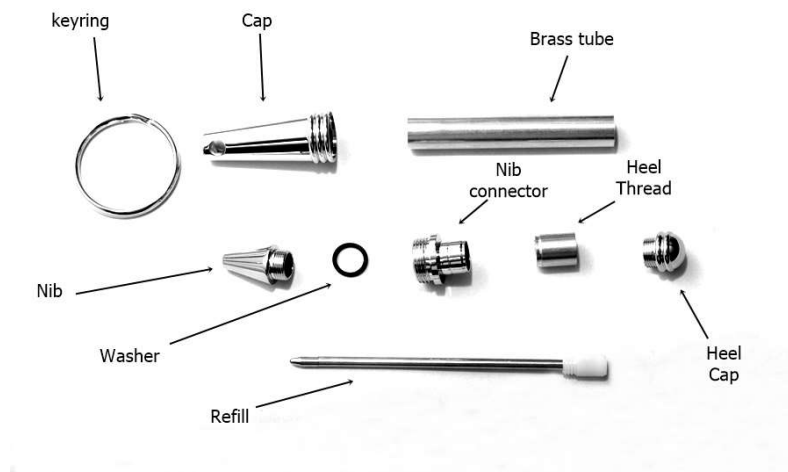




PKR AKK – Keychain Pen Kits – Fitting & assembly Guide

To complete the Prokraft premium keyring pen kit you will require the following:

Suitable blank 47mm long + extra for trimming
8mm drill bit
Bushing set (AKK BSH)
Glue & finishing products



1] Using a medium grit abrasive paper roughen the surface of the brass pen tube and glue into your chosen blank, trim to the length of the brass tube.

2] The blank can be mounted between centres (dead centre at headstock live centre at tailstock) or on a standard pen mandrel between the 2 bushings, the large bushing is for the cap end, the small one for the heel.

3] Turn and finish / polish the pen blank as required

ASSEMBLY:

4] Press the nib connector into the wider part of the finished blank until a good fit is achieved

5] Press the brass heel thread into the narrow end of the body – there is a rebate to help with locating it to make sure it is the correct way round

6] Screw on the nib section and then fit the small black washer into the rebate on the nib connector

7] Insert the refill and screw into place (a screwdriver can be used), screw the heel cap on – make sure this is as tight as you can get it so it does not come loose.

8] Attach the keyring to the cap and then screw the assembly over the nib, the kit is now finished and ready to attach to your keys