



Assembly Guide for Prokraft BOT 6 Bottle Opener Kits

Please read this guide fully before starting your project

The Prokraft BOT 6 bottle opener kit is designed to have the flange section of the kit countersunk into the handle for the best aesthetic appearance

We recommend a handle at least 120mm long plus extra to allow for holding and wastage and 30mm diameter

- 1] starting with a square blank mark the centres at each end
- 2] At one end drill a hole 20mmØ and 5mm deep – this is to house the flange section leaving a small amount showing (see fig 1)
- 3] drill inside the above hole a further 25mm deep (minimum) with a 10mmØ drill
- 4] Mount the blank using a dead centre at headstock end and a live centre at tail stock end ensuring enough pressure to ensure the blank does not stall on turning (you may prefer to mount the blank with a drive centre to the opposite end and a live centre in the drilled parts - this is just personal preference)
- 5] Turn, shape and finish your blank as required
- 6] Remove from the lathe and finish the nib at the handle end by hand. with the opener kit thread and wood screw fitted together screw the whole assembly into place

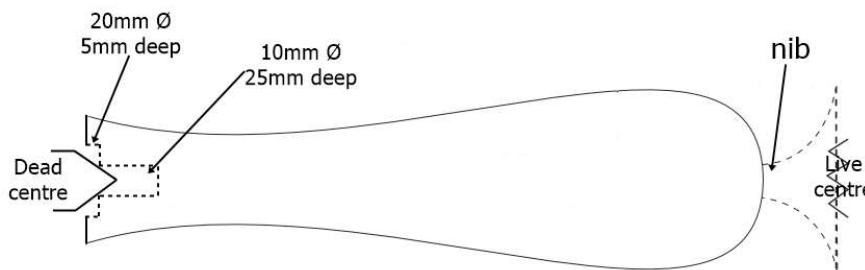


Fig 1

Your bottle opener is now ready for use