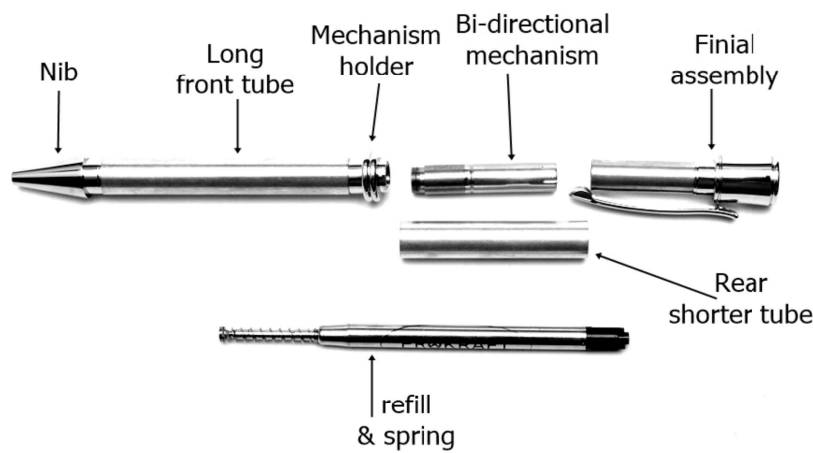




## **Assembling the Prokraft Director Premium Pen Kit**

**Drill size for tube = 9.5mm  
Bushing Set = Dir BSH**



The Director bi-directional pen kit is a premium large pen kit which makes a finished pen approx 146mm long. It is substantially longer and heavier than many other pen kits.

You will require a blank at least 110mm long trimmed to 61mm for the front part and 46mm for the rear part after gluing the tubes in place.

Bushings for the front tube: 1 x small (nib) & 1 large  
Bushings for the rear tube 2 x large

### **To assemble the kit:**

- 1] Using a suitable vice, press or your lathe press together the nib and mechanism holder onto the front tube
- 2] Press together the rear tube and finial assembly
- 3] Insert the refill & spring into the front section and screw on the mechanism until tight
- 4] Push fit by hand the rear section over the mechanism until it locates firmly into position

Your pen kit is now ready for use

To replace the refill turn the rear section anti-clockwise which will send the nib out and continue to turn until the rear section and mechanism to unscrew from the front, replace the mechanism (re-use the spring) and re-assemble by screwing back together clockwise until tight.

There is no need to pull the rear section off the mechanism

Please note this kit is NOT compatible with a pencil converter.