



Keats Pen Kit Fitting / Assembly Guide

Please read this guide fully before beginning any preparation or assembly of the kit

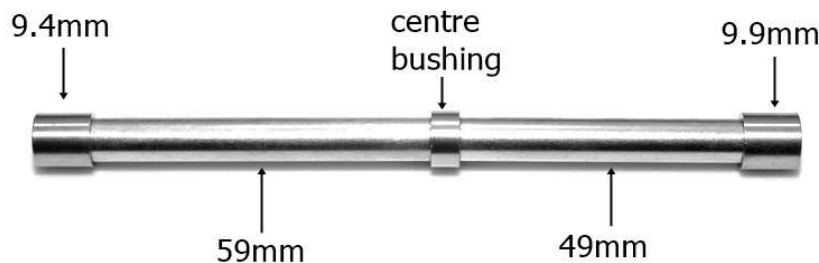
The Keats is a premium pen kit made exclusively for Prokraft, it features a Parker style refill whilst retaining a slim profile for comfort when writing

Drill required: 8.0mm

Bushings required: PKR Keat BSH

Blank size: Front 59mm, rear 49mm + extra to allow for trimming

- 1] Roughen the brass tubes and glue into your wood / acrylic blank with your preferred glue
- 2] Once the blanks are dry, trim the 4 ends to ensure they are level
- 3] Insert the bushings onto the blanks, the front bushing is the smaller 9.4mm, then the single centre bushing(9.9mm) and then the rear bushing (9.9mm) (see diagram below)



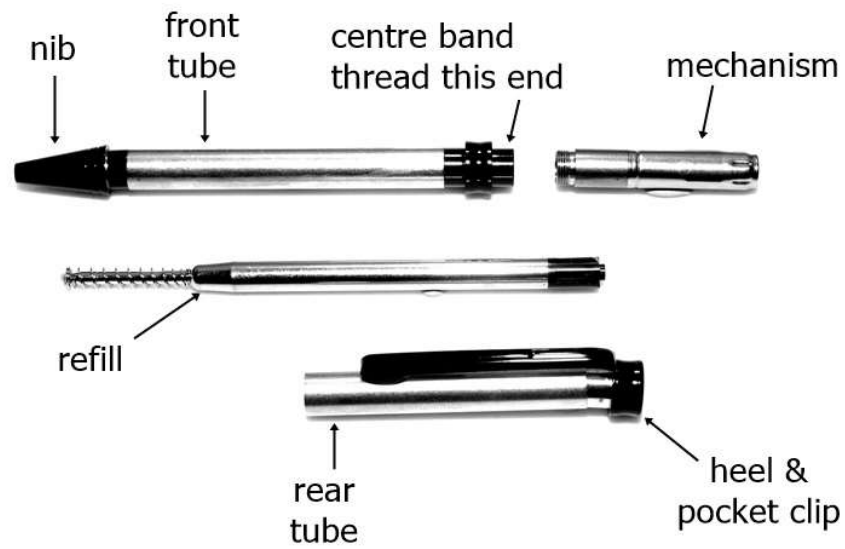
- 4] turn and finish your blanks as required

For assembly:

- 5] Take the finished front tube and push-fit the nib section into the 9.4mm end of the blank
- 6] Push fit the centre band into the other end of the front tube making sure the threaded section is towards the rear / heel of the pen
- 7] Insert the refill & spring, place the mechanism over the end of the refill and screw onto the centre band. Check the operation of the mechanism & writing tip.
- 8] Take the rear tube and push fit the heel cap / pocket clip assembly onto one end of the finished blank

9] Push fit (by hand) the rear section over the steel end of the mechanism

10] To change the refill unscrew the front and rear sections and remove / replace the refill and spring



Your Keats pen kit is now finished and ready for use, we hope you have enjoyed making it.