



Fitting Guide for Prokraft PCBO Playing Card Bottle Opener Sets

For best results with wood you will require the following:

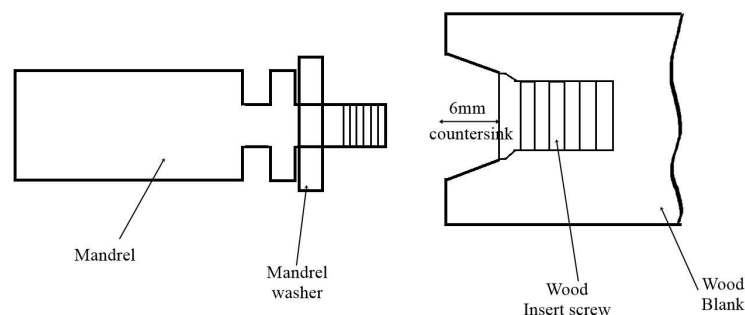
Prokraft MAN – heavy duty mandrel

Prokraft WASH – mandrel washer (24mm)

Drill – 11.0 to 11.5mm depending upon grain hardness of your wood

8mm hex key

- 1] Mount the mandrel in a 4-jaw chuck on your lathe, centre and slip on the mandrel washer
- 2] Drill a suitable sized hole with a drill to accept the wood insert screw and countersink so the insert is at least 6mm inside the wood blank screw in with hex key
- 3] screw the blank & insert assembly onto the mandrel/washer and turn as required
- 4] If you are using a long blank we recommend supporting at tailstock end with a live centre and releasing only for final finishing
- 5] Once finished unscrew your piece from the mandrel and screw onto one of the 4 bottle opener parts



NB: For acrylic parts you will need to tap an M8 thread directly into the blank using a 7mm drill and M8 tapping tools