



## Fitting / Assembly Guide RFSS Stainless Steel Salad Server Sets

Please read this guide fully before starting your project

The Prokraft Stainless Steel salad server set is a simple but fun project, the handles can be made to your own design and length, there are only a few measurements that are required.

1] We generally use a wooden handle approx 130mm long and 20-25mm across the section

2] Start by drilling a hole for the tang of the part – measure each tang individually as they can vary from one part to another. The drill size is 6-6.5mm depending upon the hardness of your wood, drill to a depth that allows the tang to be fully inserted. We recommend a test-fit part-way with the metal tools to see how tight they will be in your handles – all wood is different and some skill and knowledge of your material is key. Ensure you drill a hole that is central to the handle.

3] Mount the blank between centres and turn the section for the ferrule this needs to be 14mm in diameter and 4.5mm long (if you make it longer you can always sand it down before final assembly)

4] Turn and finish the handles as required

5] To assemble the kit we recommend permanent fixture with a good quality 2-part epoxy glue (not supplied). Put the glue into the finished handle holding it upright. Place the ferrule over the tenon made in step 3 and then insert the tool handle keeping it upright so the glue does not run out over the finished parts.

When pressing in the handle the pressure required will vary depending on the hardness of your wood, to save injury it is often worth wearing protective gloves which also provide a better grip on the metal parts. Do not turn or twist the metal during insertion, they are designed to cut into the wood fibres for a tight fit. Do NOT hammer in the parts this will result in damage to both the tool handle and ferrule.

6] Once your tool parts are fully inserted allow plenty of time for the glue to cure and fully harden – your salad servers are now finished and ready for use



Here you can see we have only turned the shoulder next to the tenon and the handle end as a slightly different design idea