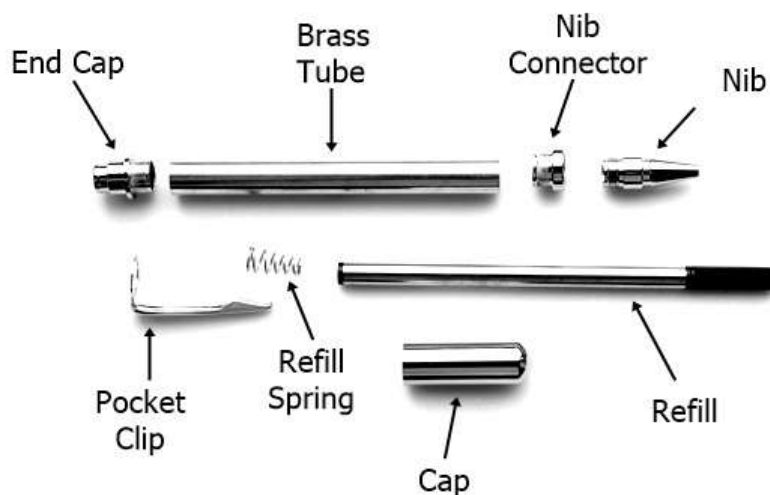




Assembling the Prokraft Rollester Rollerball Pen Kit

Drill size for tube = 9.5mm
Bushing Set = PKR ROLLBSH



1. Place the pocket clip over the inner section of the end cap
2. Insert the end cap & clip onto the rear of your finished blank and using a suitable press or vice push together until a good fit is achieved
3. The nib, nib connector and pen cap often come assembled in one inner packet, remove and separate the parts
4. place the nib connector on the other end of your pen blank and fit as in step 2.
5. Drop the refill spring into the pen kit with the wide end towards the end cap and the narrow end towards the nib
6. Remove the cap from the pen refill and fit inside the pen kit, secure by screwing the nib onto the nib connector
7. The pen cap can then be pushed over the nib to seal and removed and placed onto the end cap when in use