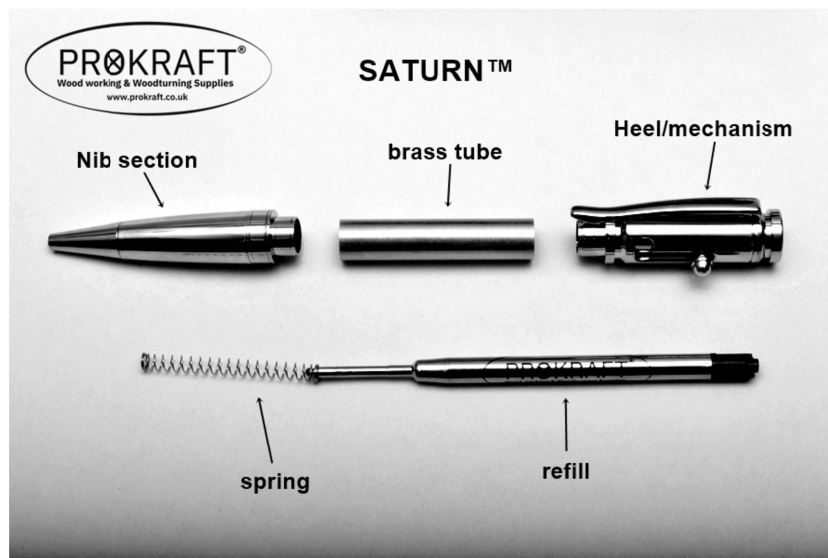




## Assembling the Prokraft Saturn Premium Pen Kit

**Drill size for tube = 9.5mm**  
**Bushing Set = Saturn BSH**



You will require a blank at least 45mm long drilled out to 9.5mm and trimmed level with the brass tube. Once the brass tube has been glued into the drilled blank and trimmed it can be turned using a bushing set either on a mandrel or between centres as you prefer.

Once you have finished your blank the pen kit can be assembled as follows:

- 1] The heel section of the pen is pre-assembled and has a flat end, this should be pressed into your finished tube/blank using your preferred tool (lathe/press/vice etc)
- 2] The nib section of the Saturn can be disassembled into 4 parts however we recommend assembly should be done with the part fully assembled to ensure no parts are damaged during the process. Press the part into the open end of the tube/blank as above
- 3] Unscrew the nib section taking care not to lose the small spacer ring and other parts, place the long spring over the refill, insert the refill and screw back together. With the nib unscrewed it is possible to change the ring for one with a pattern (available separately) to enhance and customise the finished pen.

Your pen is now finished and ready for use.

Please note this kit is NOT compatible with a pencil converter.