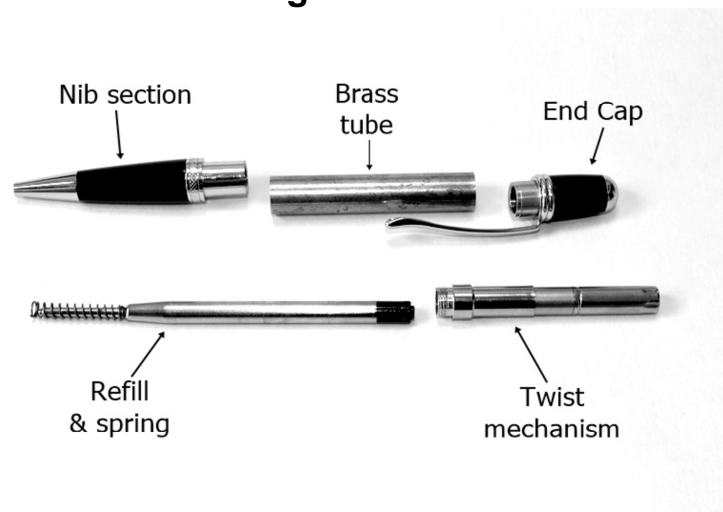




Assembling the Serea Pen Kit

**Drill size for tube = 10.7mm (Sie DRL)
Bushing Set = SieBSH**



The Serea pen kit comes loosely assembled which helps to see how the parts fit together. Other than the removal of the end cap and brass tube there is no need to dismantle the kit any further.

You will require a blank at least 56mm long drilled out to 10.7mm. Once the brass tube has been glued into the drilled blank it can be turned using a bushing set either on a mandrel or between centres as you prefer.

Once you have finished your blank it can be glued onto the end cap (these kits are NOT push-fit). A good tip for gluing the brass tube to the end cap if using CA type glue is to spread it very thinly using the end of a paper clip, this saves big globs of glue that can get where they are not wanted.

DO NOT GLUE THE NIB END.

Once the glue has set the end cap/blank section can be pushed over the mechanism until it reaches the nib section – the pen is then finished and ready for use.

The kits accept most Parker style refill or gel refills and in order to change the refill hold the nib section and twist the end cap anti-clockwise until the mechanism unscrews from the nib section. Replace the refill and spring and re-assemble by screwing clockwise until the kit operates the mechanism in and out.

NB: Do NOT overtighten the mechanism or you may damage the brass mechanism thread